



Roll/Skid Numbering System

	Roll# Example	Mill	Machine	Year	Month	Day	Reel	Set	Position
Roll ID MNARI:	3E8A01023A	3	E	8	A	01	02	3	A
Roll ID NARI:	3E8A0102300	3	E	8	A	01	02	3	00
Skid ID MNARI:	1C8D0712J1	1*	C	8	D	07	12	J1	

Mill	Machine
A - Jay, ME (Andro)	#1, #3, #4, #5
Q - Quinnesec, MI	#1
1 - Wisconsin Rapids, WI	#14 = 4, A, B, C, D, E, F #16 = 6, H, J, K, L, M, R, S
3 - Escanaba, MI	#01 = 1, A, B, C, D #03 = 3, E, F, G, H #04 = 4, J, K, L, M
9 - Luke, MD	#08 = 8, C, M, D, W, V #09 = 9, R, L, U, K, E
D - Duluth, MN	#01 - 1, X, Y, Z
P - Stevens Point, WI	#34 = 4, P, V #35 = 5, R, H
S - Outside Converter	Various

Month		
A	JAN	N
B	FEB	P
C	MAR	Q
D	APR	R
E	MAY	S
F	JUN	T
G	JUL	U
H	AUG	V
J	SEP	W
K	OCT	X
L	NOV	Y
M	DEC	Z

*Converting Facility (sheets)
1 - Wisconsin Rapids, WI
8 - Luke, MD
S - Outside Converter