

VERSO DOCUMENTATION REQUIREMENTS



QUALITY CONCERN	ROLL/SKID NUMBER	PRODUCT LABELS	QUALITY REPORT	UNPRINTED SAMPLES	PRINTED SAMPLES	TAPE PULLS	BLANKET SAMPLES	TEMPERATURE RH READINGS	PHOTOGRAPHS	COMMENTS
Baggy Roll	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>	Photos, 12 printed samples, and Schmidt Hardness test results if available
Blanket Smashes	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	Evidence of defect and the blanket, tape pulls and photos. Printed samples prior to and after the damage.
Blistering	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					12 (8 ½" x 11") sheets of white paper sealed in a plastic bag. Printed samples depicting problem. Press conditions (web exit temp, details regarding speed, ink coverage, dryer temp, type and length of dryer, pressroom RH and temp)
Contamination	<i>Listed below are some of the more common causes of contamination type defects.</i>									
Hickeys	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				12 sheets white paper, tape pulls on acetate, printed sheets with the problem, and the original pickout. Do not affix tape pulls to anything except acetate. Be sure to indicate which units are showing the problem.
Pickouts	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
Piling	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
Coating Streaks/Lumps	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				
Surface/Slitter Dust	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	
Cracking-at-fold	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>		12 (8 ½" x 11") sheets of white paper sealed in a plastic bag. 12 printed samples of the problem. Web exit temp, competitive samples, type of folder, information on fold process (scores, pre-moisturizing units), time between printing and folding, storage conditions.
Curl	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Press and skid RH and temperature readings, photo and printed samples.
Delamination	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>		15-20 printed consecutive sheets that exhibit the defect along with 15-20 unprinted consecutive sheets.
Mottle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					12 sheets white paper, the color sequence, 12 printed sheets, single color progressives, flipped sheets and competitive samples, if available.
Mis-Register/Slur	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	15-20 printed sheets that exhibit the issue along with 15-20 consecutive unprinted sheets.
Offsetting/Blocking	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	20 consecutive sheets that exhibit the defect.
Off Size/Square	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>						12 consecutive unprinted sheets. Skid - roll identification.
Splice Breaks	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>					Collect the paper from where the break occurred and try to locate the splice for Verso CTS inspection.
Surface Defects	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					Evidence of defect, 12 unprinted sheets, printed samples.
Tight/Wavy Edges	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Press and skid RH and temperature readings, photo and printed samples. For wavy/tight edges, mark the unprinted paper samples in the area the defect appears.
Web Breaks	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>					Evidence of defect, roll numbers and remaining roll weight, if known. Or supply remaining roll diameter and width in inches.
Wrinkling	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>		15-20 printed sheets with the wrinkle, along with 15-20 consecutive unprinted sheets.